

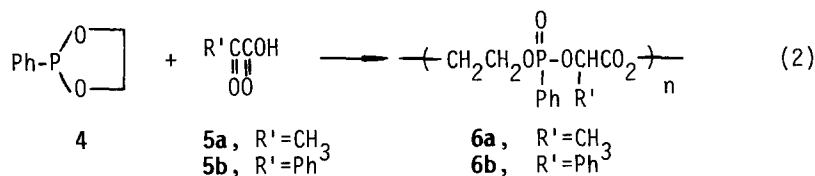
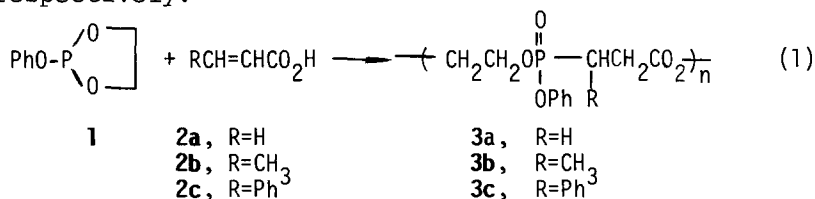
Alternating Copolymerizations of Dioxaphospholanes with Acrylic Acid Derivatives and with α -Keto Acids. New Synthesis of Polyphosphonates

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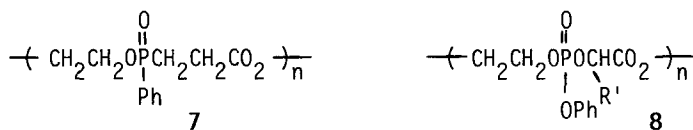
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Introduction

This paper reports new copolymerizations of 2-phenoxy-1,3,2-dioxaphospholane (1) with acrylic acid (2) and of 2-phenyl-1,3,2-dioxaphospholane (4) with α -keto acid (5) to give polyphosphonates (3) and (6), respectively.



We have developed a series of new copolymerizations which occur without added catalyst and proceed through zwitterion intermediates (SAEGUSA et al, 1975a, b; 1976a; 1977a). In these copolymerization, a monomer of nucleophilic reactivity (M_N) reacts with another monomer having electrophilic reactivity (M_E) to generate a key intermediate of zwitterion $^+M_N-M_E^-$. On the basis of this concept we found new polymer synthesis reactions to form polyphosphinate 7 from 4 and 2a (SAEGUSA et al, 1976b) and polyphosphate 8 from 1 and 5 (SAEGUSA et al, 1977b). In both cases, 1 and 4 acted as nucleophilic monomer (M_N) and 2 and 5



behaved as an electrophilic one (M_E). In the present study, alternative two combinations of M_N and M_E , i.e., 1-2 and 4-5 were examined. In both cases polyphosphonates were produced. Before this study preparation of polyphosphonates was performed by ring-opening polymerization of cyclic phosphonites (MUKAIYAMA et al, 1964; HARWOOD and PATEL, 1968).

Results and Discussion

Alternating Copolymerization of 2-Phenoxy-1,3,2-dioxaphospholane (1) with Acrylic Acid Derivatives (2). An equimolar mixture of 1 and 2 was allowed to kept at 100°C in acetonitrile or DMF solvent under nitrogen. Copolymerization took place and gave resinous or powdery materials after usual work-up procedures (TABLE).

TABLE

Alternating Copolymerization between M_N (1 and 4) and M_E Monomers (2 and 5)^a

M_N	M_E	Solvent	Reaction Temp (°C)	Time (hr)	Yield (%)	Mol.Wt. ^c	Structure
1	2a	CH ₃ CN	100	31	74	1710	3a
1	2b ^b	CH ₃ CN	100	37	63	2110	3b
1	2c ^b	DMF	100	20	48	1570	3c
2	5a	PhCN	120	22	49	1410	6a
2	5a	CH ₃ CN	100	37	52	1280	6a
2	5b	CH ₃ CN	120	30	37	1870	6b

^a $M_N=M_E=3.0$ mmol in 1.5 ml solvent under N₂ in a sealed tube.

^b Trans-isomer.

^c Determined by vapor pressure osmometry in CHCl₃ at 35°C.

Copolymer structure was determined by ¹H NMR and IR spectroscopy. ¹H NMR spectrum of copolymer from 1 and 2a in CDCl₃ showed a multiplet peak at δ 2.0-3.0 due to O=PCH₂CH₂C=O (4H), a broad peak at δ 4.0-4.6 due

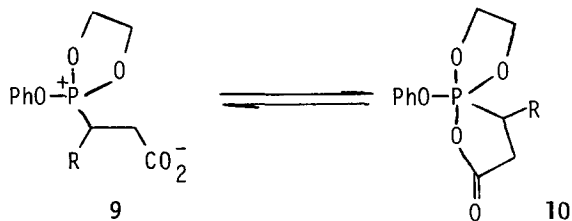
to two methylenes of OCH_2 (4H), and a phenyl peak at δ 7.0-7.6 (5H). In the IR spectrum of the same copolymer very strong absorption bands at 1735 cm^{-1} ($\nu_{\text{C=O}}$), 1240 cm^{-1} ($\nu_{\text{P=O}}$) and 1195 cm^{-1} ($\nu_{\text{P-OPh}}$) were observed. These data along with those of our previous copolymers **7** and **8** were taken to support the alternating copolymer structure of polyphosphonate **3a**. ^1H NMR and IR data of copolymers of **3b** and **3c** are as follows. ^1H NMR signals of **3b** in CDCl_3 ; δ 1.0-1.6 (CH_3 , 3H), δ 2.2-3.1 ($\text{O=P-CHCH}_2\text{-C=O}$, 3H), δ 4.0-4.6 (two OCH_2 , 4H), and δ 7.0-7.5 (Ph, 5H) and IR absorption data of **3b**; 1735 cm^{-1} ($\nu_{\text{C=O}}$) and 1240 cm^{-1} ($\nu_{\text{P=O}}$). ^1H NMR signals of **3c** in CDCl_3 ; δ 2.7-3.4 ($\text{O=P-CHCH}_2\text{-C=O}$, 3H), δ 3.4-4.5 (two OCH_2 , 4H), and δ 6.9-7.7 (two Ph, 10H) and IR absorption data of **3c**; 1710 cm^{-1} ($\nu_{\text{C=O}}$), 1240 cm^{-1} ($\nu_{\text{P=O}}$) and 1200 cm^{-1} ($\nu_{\text{P-OPh}}$).

Alternating Copolymerization of 2-Phenyl-1,3,2-dioxaphospholane (**4**) with α -Keto Acids (**5**).

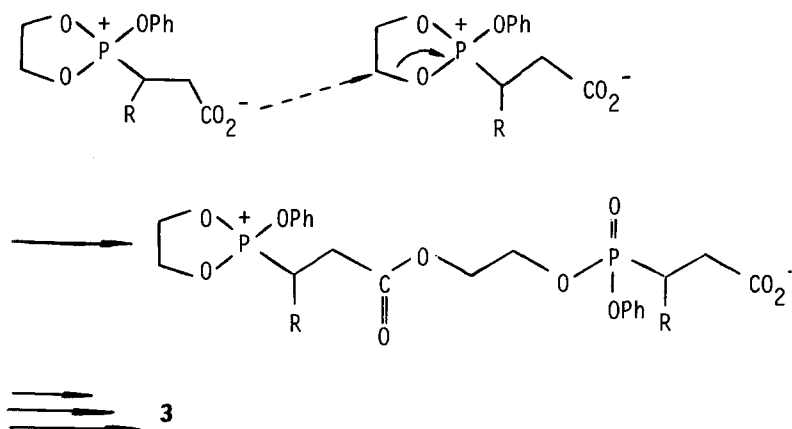
Similarly, combination of **4** and **5** gave alternating copolymer of polyphosphonate **6** when an equimolar mixture of both monomers was heated above 100°C (TABLE). ^1H NMR spectrum of the copolymer from **4** and **5a** in CDCl_3 showed a peak at δ 1.3-1.9 due to CH_3 (3H), a peak at δ 4.0-4.6 assignable to two OCH_2 (4H), a broad signal at δ 5.1-5.4 due to POCH (1H) and phenyl signal at δ 7.1-8.0 (5H). IR spectrum of the copolymer indicated characteristic two bands at 1750 cm^{-1} ($\nu_{\text{C=O}}$) and at 1245 cm^{-1} ($\nu_{\text{P=O}}$). These data support the

alternating copolymer structure **6a**. ^1H NMR (CDCl_3) and IR spectral data of **6b** were as follows: δ 3.7-4.5 (two OCH_2 , 4H), δ 5.6-6.2 (POCH , 1H), and δ 6.8-8.0 (two Ph, 10H); 1750 cm^{-1} ($\nu_{\text{C=O}}$) and 1255 cm^{-1} ($\nu_{\text{P=O}}$).

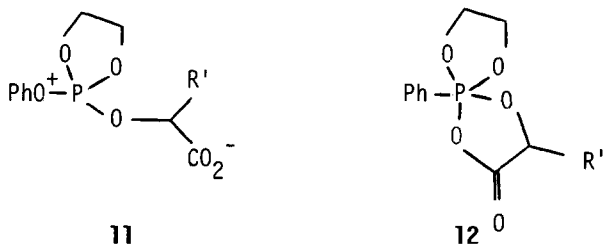
Copolymerization Mechanism. It is reasonable to assume intermediates of zwitterion and/or phosphorane in the above reactions. In reaction (1) a zwitterion **9** is formed from **1** and **2** involving a hydrogen transfer, which is the key intermediate in the copolymerization between **1** and **2**.



A zwitterion **9** is assumed to be in equilibrium with a spiro phosphorane **10**, although **10** has not been isolated yet as a stable species. The propagation proceeds via the opening of cyclic phosphonium group by the attack of carboxylate anion of another zwitterion.



In the combination of **4** and **5**, however, a spiro phosphorane **12** has actually been isolated at a lower temperature, e.g., at room temperature. The copolymerization between **4** and **5** proceeds also through the opening of phosphonium ring by the attack of carboxylate group of another zwitterion.



Summary

The present paper describes alternating copolymerizations of 2-phenoxy-1,3,2-dioxaphospholane **1** with acrylic acid derivatives **2** and of 2-phenyl-1,3,2-dioxaphospholane **4** with α -keto acids **5**. At temperatures above 100°C, these copolymerizations took place without added initiator to give low molecular-weight polyphosphonates, **3** and **6**, respectively. In both cases **1** and **4** acted as nucleophilic monomers and **2** and **5** served as electrophilic ones. Key-intermediates for the

respective copolymerizations were postulated and presented.

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